

DOUBLE SEAT SWIVEL BASE

T5 2003-2015, T6 2015-2019

JK Part Numbers J39383

FITTING GUIDE

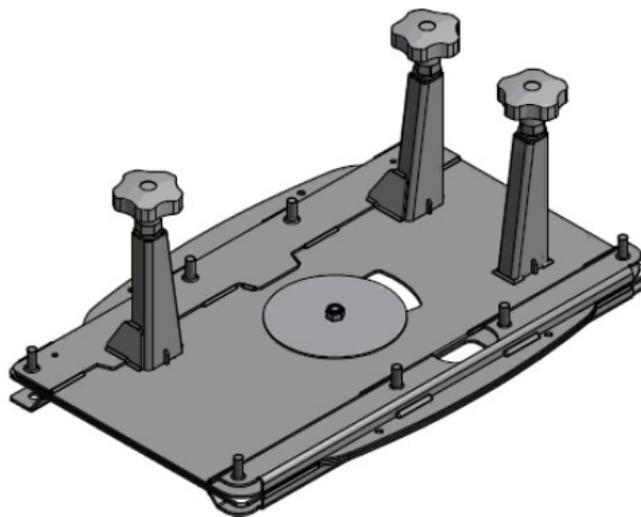
1. Lift the seat cushion.
2. Unplug all the wiring connectors inside the seat base and remove the remaining connector halves from the mounting sockets on the centre divider.
3. Remove the eight nuts securing the seat to the floor. Keep these for use in step 9.
4. Lift the seat off the floor studs and move it into the back of the vehicle.
5. Trim approx 10mm off the length of the floor studs (leaving approx 14mm of thread on the stud) making sure that the threads have not been damaged while carrying out the task.
6. Reconnect the wiring connector plugs.
7. Raise the floor covering as necessary and put the plugs neatly underneath in the indentations near the handbrake assembly. Take care to keep them flat and positioned so that they will not interfere with the installation of the swivel assembly and the movement of the swivel bolt in its slot.
8. Reinststate the floor covering and secure the wiring flap with Duct tape (or similar). Check that all rear lights and wiring are working correctly.
9. Place the swivel plate on the floor studs (with the 65mm x 55mm cut out to the front of the vehicle) take out the 2 x locating pins and 4 x security pins and turn the four locking bolts 90 degrees anti-clockwise raise up and turn 90 degrees clockwise to secure them in the raised position. Secure the bottom plate with the eight nuts saved in step 3.
10. Re-secure the top plate (reverse of step 9) and reinstall the seat.
11. Recheck that the lights and wiring are still working correctly.

N.B. Whilst every attempt is made to ensure that these instructions are as accurate and clear as possible, we cannot be held responsible for misinterpretation of these instructions or for any subsequent accident or damage caused through mis-fitted parts.

OPERATING THE SWIVEL PLATE

Rotating the Seat to Face the Rear:

12. Lift up seat cushion, take out the 2 x locating pins and 4 x security pins and turn the four locking bolts 90 degrees anti-clockwise raise up and turn 90 degrees clockwise to secure them in the raised position.
13. Position yourself behind the seat and grasp it at each side at or below cushion level.
14. Push it forward and slightly to the left.
15. Rotate it until it is facing to the rear.
16. Adjust it into position so the edge is in alignment and the notches line up correctly (see pic no.17) then lock the seat in position with the rear handles.
17. Rotating the Seat to Face the Front
18. Repeat the above but rotate the seat in the opposite direction.
19. Secure the seat with the four locking bolts, re fit security pins and replace seat cushion.



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