

GUIDE TO FITTING OUR RANGE OF SIDE WINDOW GLASS

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01.

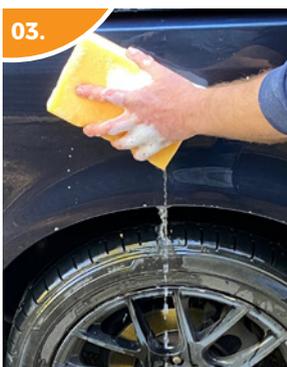
Choose from Just Kampers range of over 200 different windows, both sliding and fixed.



02.

When your delivery arrives, check the glass for any damage and that it is correct for your vehicle as soon as possible. Keep the cardboard box, you may need it as part of the installation!

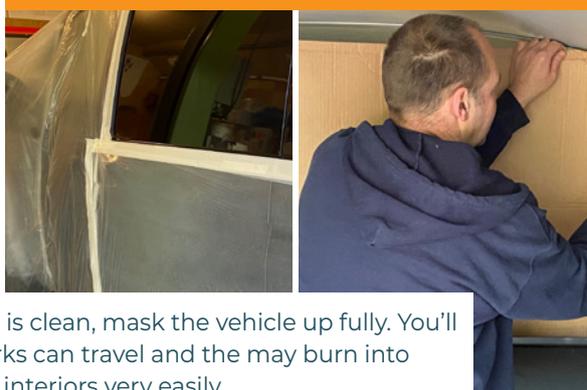
Check the writing is the right way up when the glass is fitted! So you are not about to fit a N/S window on the O/S etc Also checking that the correct glass has need sent.



03.

Making sure the vehicle is clean, mask the vehicle up fully. You'll be amazed how far sparks can travel and the may burn into your paint and damage interiors very easily.

Don't mask the tailgate or rear doors 'shut' as you'll need access through the back for cutting etc.



04.

From the inside, drill the 5 'marker holes' in each corner where glass is being fitted.



05.

From the inside, mark up the straight lines, where you need to cut through the inner strengthens. Then with a 1mm thick 'slitting' disc cut to join the 5 'marker holes' in each corner.

Then use a jig saw to cut between the 5 drilled holes. The jigsawing is done from the outside as you want the cut out panel to end up 'inside' so it does not fall down and scratch the bodywork.

We use the window suckers to hold the metal for the final cuts.



06.

We use a de-burring hand held tool and a specialiaist orbital sander, but a file works fine, just slower.

From the outside remove burns and tidy up the corners. This can be done with a flat and half round file.

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07.

Use the primer to seal the bare metal edges to prevent rust.



Keep it only to the bare metal edges.

08.

Shake the bottle of primer well before use.



Clean the panel work with the alcohol wipes. Now apply the primer in a line, remembering the same will be done on the glass and between the two lines of primer will sit the bonding mastic.

09.



Shake the bottle of primer well before use.

Fit the suction handles to the outside of the glass. Clean the inside of the glass with the alcohol wipes.

Now apply the primer in a line, remembering the same has been done on the body and between the two lines of primer will sit the bonding mastic.

10.

Now apply a neat line of the bonding mastic to the inside of the glass.



On opening windows, put a thinner amount on the plastic drains, so the mastic does not bulge out and block the drain holes.

If you are fixing 'dummy' rear windows, make sure you leave a break in the bottom edge of the mastic to allow expanding air to escape in hot weather.

11.



Before you lift the glass up, put 2x 400mm lengths of 50mm wide masking tape loosely along the roof edge,

Once you have then roughly in place use the tape to hold them in place / stop them slipping. Then once you are happy with the alignment, put 5 strips of tape to hold each window in place.

Using the suckers lift the glass into place and align. You need to be reasonably quick. If you are fitting 2 windows to one side, make sure you do them straight after each other so you can align them both up.

When you are happy with position, tape them in place and press them firmly in place.

12.



Once you are happy with the glass positioning and it's all taped up, remove protective masking (but not tape holding the glass in place), vacuum out the metal / dust in the rear of the vehicle and have a cup of tea.

The glass should be set in a few hours, but at JK we always leave it taped over night.

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